

DC Motors



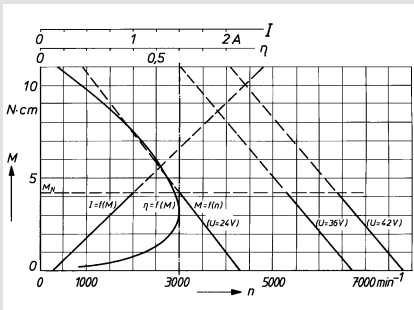
DC motor with permanent magnet

Properties:	Connection:	Connection to the power supply, battery, PWM controller or control amplifier, residual ripple of the operating voltage max. 5% Cable connection, optional plug-in connector
	Commutation:	Mechanical commutation using a 12-part commutator
	Magnetic system:	2-pole permanent ferrite magnet
	Service life:	5,000 h, S1 duty
	Insulation mat. class:	B, optional F
	System of protection:	IP 40, optional IP 65
	Special model:	Design for short-time operation with high performance, additional voltages and speeds upon request
	Options:	Special shafts, custom designed

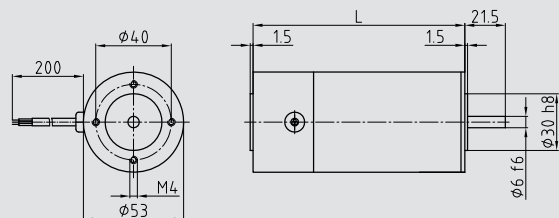


Type	Name	U	DC voltage	G 525	G 545	G 565
	Nominal voltages			24	24	24
Rate	Nominal power	P ₂	W	14	26	29
	Nominal speed	n _{nom}	rpm	3000	3000	3000
	Nominal torque	T _{nom}	Ncm	4.2	8	9
	Nominal current	I _{nom}	A	1.0	1.5	1.6
	Starting torque	T _S	Ncm	13.5	39	43
	Idling speed	n _{idle}	rpm	3800	3650	3750
	No-load current	I ₀	A	0.2	0.2	0.2
	Characteristics	Gradient speed torque curve	1 / k	mNm / rpm		0.12
Speed constant		c _n	rpm / V		121	141
Torque constant		c _T	Ncm / A		4.71	4.76
Nominal efficiency		η		0.73	0.60	0.71
Connection		Terminal resistance	R	Ohm		4.0
	Rated input power	P ₁	W	24	36	39
Dynamics	Weight	m	kg	0.47	0.6	0.8
	Moment of inertia	J	gcm ²	158	205	295
	Mech. time constant	τ _M	ms		18	22
Thermal	Adm. ambient temperature	T	°C	-20 to +40	-20 to +40	-20 to +40
	Max. adm. rotor temperature	T _{max}	°C	+120	+120	+120
Coupling	Shaft diameter	d	mm	6	6	6
	Max. axial force	F _a	N	8	8	8
	Max. radial force	F _r	N	100	100	100

Dimensions - Characteristics



Type	L / mm
G 525	72
G 545	92
G 565	112



System technology

Recommended combinations other gears and extensions upon request	Worm gear	S 567
	Spur gear	Z 6 Z 5
	Planetary gear	PM 40 PM 50
	Rotary encoder	
	Brake	BFK 457
	Electronics	UCE 24

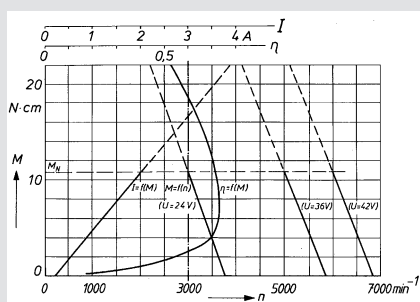
DC motor with permanent magnet



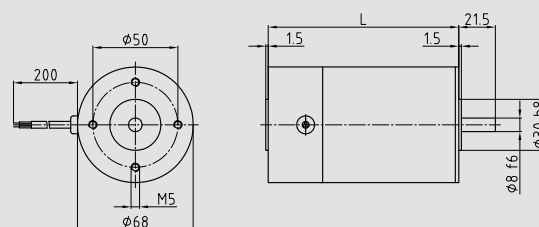
Properties:	Connection:	Connection to the power supply, battery, PWM controller or control amplifier, residual ripple of the operating voltage max. 5% Cable connection, optional plug-in connector
	Commutation:	Mechanical commutation using a 12-part commutator
	Magnetic system:	2-pole permanent ferrite magnet
	Service life:	5,000 h, S1 operation
	Insulation mat. class:	B, optional F
	System of protection:	IP 40, optional IP 65
	Special model:	Design for short-time duty with high performance, additional voltages and speeds upon request
	Options:	Special shafts, custom designed

Type	Name			G 645	G 665	G 665 S
	Nominal voltage	U	DC voltage	24	24	24
Rate	Nominal power	P ₂	W	34	58.1	74.4
	Nominal speed	n _{nom}	rpm	3000	3000	3000
	Nominal torque	T _{nom}	Ncm	10.8	18.5	24.5
	Nominal current	I _{nom}	A	2	3.2	4.3
	Starting torque	T _A	Ncm	48	114	130
	Idling speed	n _{idle}	rpm	3700	3550	3600
	No-load current	I ₀	A	0.3	0.3	0.4
Characteristics	Gradient speed torque curve	1 / k	mNm / rpm		0.47	0.67
	Speed constant	c _n	rpm / V		135	123
	Torque constant	c _T	Ncm / A		5.33	6.04
	Nominal efficiency	η		0.71	0.76	0.78
Connection	Terminal resistance	R	Ohm		0.8	0.8
	Rated input power	P ₁	W	48	77	103
Dynamics	Weight	m	kg	1.2	1.5	1.6
	Moment of inertia	J	gcm ²	400	665	850
	Mech. time constant	τ _M	ms		15	13
Thermal	Adm. ambient temperature	T	°C	-20 to +40	-20 to +40	-20 to +40
	max. adm. rotor temperature	T _{max}	°C	+120	+120	+120
Coupling	Shaft diameter	d	mm	8	8	8
	Max. axial force	F _a	N	20	20	20
	Max. radial force	F _r	N	220	220	220

Dimensions - Characteristics



Type	L / mm
G 645	92
G 665	112
G 665 S	112



System technology

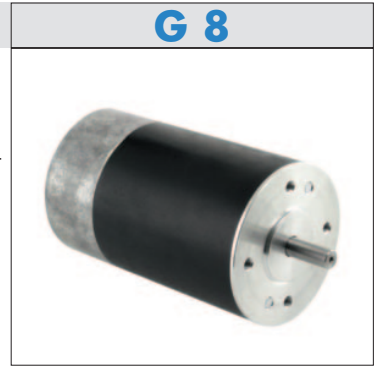
Recommended combinations

other gears and extensions upon request

Worm gear	GS 3	S 668	S 567
Spur gear	Z 6	Z 8	M 7
Planetary gear	PM 50		
Rotary encoder	RV 30	RI 30	
Brake	B 77		
Electronics	UCE 24		

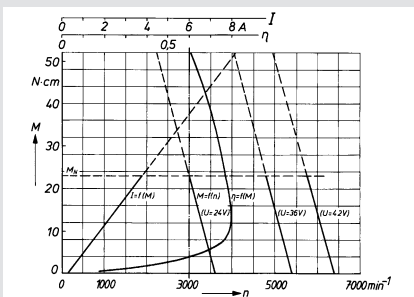
DC motor with permanent magnet

Properties: Connection: Connection to the power supply, battery, PWM controller or control amplifier, residual ripple of the operating voltage max. 5%
 Cable connection, optional plug-in connector
 Commutation: Mechanical commutation using a 12-part commutator
 Magnetic system: 2-pole permanent ferrite magnet
 Service life: 5,000 h, S1 duty
 Insulation mat. class: B, optional F
 System of protection: IP 40, optional IP 65
 Special model: Design for short-time operation with high performance, additional voltages and speeds upon request
 Options: Special shafts, custom designed

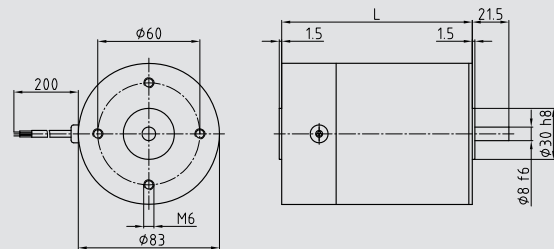


Type	Name	U	DC voltage	G 865	G 865 S
	Nominal voltages			24	24
Rate	Nominal power	P ₂	W	72.0	95
	Nominal speed	n _{nom}	rpm	3000	3000
	Nominal torque	T _{nom}	Ncm	23	30.2
	Nominal current	I _{nom}	A	3.9	5
	Starting torque	T _A	Ncm	130	160
	Idling speed	n _{idle}	rpm	3600	3700
	No-load current	I ₀	A	0.4	0.4
	Characteristics	Gradient speed torque curve	1 / k	mNm / rpm	0.58
Speed constant		c _n	rpm / V	129	129
Torque constant		c _T	Ncm / A	5.32	5.47
Nominal efficiency		η		0.72	0.75
Connection	Terminal resistance	R	Ohm	0.7	0.7
	Rated input power	P ₁	W	113	127
Dynamics	Weight	m	kg	2.1	2.2
	Moment of inertia	J	gcm ²	1325	1725
	Mech. time constant	τ _M	ms	24	29
Thermal	Adm. ambient temperature	T	°C	-20 to +40	-20 to +40
	Max. adm. rotor temperature	T _{max}	°C	+120	+120
Coupling	Shaft diameter	d	mm	8	8
	Max. axial force	F _a	N	20	20
	Max. radial force	F _r	N	220	220

Dimensions - Characteristics



Type	L / mm
G 865	112
G 865 S	112



System technology

Recommended combinations other gears and extensions upon request	Worm gear	S 668	S 769	SC 401
	Spur gear	Z 8	M 7	M 10
	Planetary gear	PM 60	PM 80	
	Rotary encoder	RV 30	RI 30	
	Brake	B 77		
	Electronics	UCE 24		

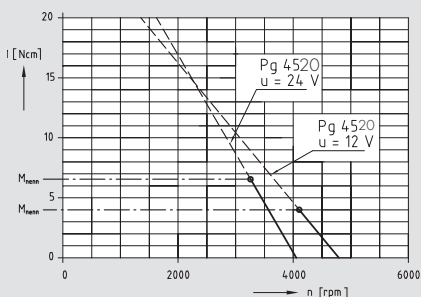
DC motor with permanent magnet

Properties:	Connection:	Connection to the power supply, battery, PWM controller or control amplifier, residual ripple of the operating voltage max. 5% Cable connection
	Commutation:	Mechanical commutation using a 12-part commutator
	Magnetic system:	2-pole Samarium-Cobalt permanent magnet
	Service life:	2,000 h, S1 duty
	Insulation mat. class:	B
	System of protection:	IP 41
	Special model:	Design for short-time operation with high performance, additional voltages and speeds upon request
	Options:	Special shafts



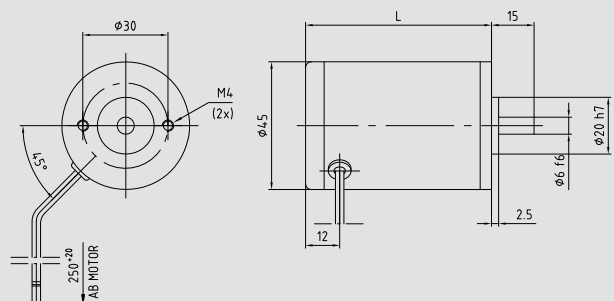
Type	Name	U	DC voltage	Pg 4520	Pg 4520	Pg 4525	Pg 4525
	Nominal voltage			12	24	12	24
Rate	Nominal power	P ₂	W	17.5	22.5	30,5	32
	Nominal speed	n _{nom}	rpm	4200	3250	4750	3400
	Nominal torque	T _{nom}	Ncm	4.0	6.6	6,2	9,0
	Nominal current	I _{nom}	A	2.5	1.5	3,9	2,0
	Starting torque	T _S	Ncm	35	38	38	54
	Idling speed	n _{idle}	rpm	4800	4050	5350	4150
	No-load current	I ₀	A	0.6	0.2	0,8	0,3
	Characteristics	Gradient speed torque curve	1 / k	mNm / rpm	0.08	0.10	0,07
Speed constant		c _n	rpm / V	348	136	394	142
Torque constant		c _T	Ncm / A	1.63	4.34	1,57	4,5
Nominal efficiency		η		0.59	0.62	0.65	0.67
Connection	Terminal resistance	R	Ohm	1.2	3.8	1,2	1,9
	Rated input power	P ₁	W	29.5	36.5	47,5	48
Dynamics	Weight	m	kg	0.4	0.4	0,5	0,5
	Moment of inertia	J	gcm ²	120	120	135	135
	Mech. time constant	τ _M	ms	14	14	11	11
Thermal	Adm. ambient temperature	T	°C	-20 to +40	-20 to +40	-20 to +40	-20 to +40
	Max. adm. rotor temperature	T _{max}	°C	+120	+120	+120	+120
Coupling	Shaft diameter	d	mm	6	6	6	6
	Max. axial force	F _a	N	8	8	8	8
	Max. radial force	F _r	N	100	100	100	100

Dimensions - Characteristics



Type L / mm

Pg 4520	65,5
Pg 4525	75,5



System technology

Recommended combinations other gears and extensions upon request	Worm gear	S 345
	Spur gear	
	Planetary gear	PM 40
	Rotary encoder	
	Brake	
	Electronics	UCE 24

Last modified: 10/2016

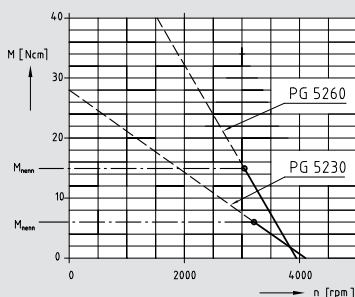
DC motor with permanent magnet

Properties:	Connection:	Connection to the power supply, battery, PWM controller or control amplifier, residual ripple of the operating voltage max. 5% Cable connection, optional plug-in connector
	Commutation:	Mechanical commutation using a 12-part commutator
	Magnetic system:	2-pole permanent ferrite magnet
	Service life:	3,000 h, S1 duty
	Insulation mat. class:	B, optional F
	System of protection:	IP 40, optional IP 54
	Special model:	Design for short-time operation with high performance, additional voltages and speeds upon request
	Options:	Special shafts, custom designed

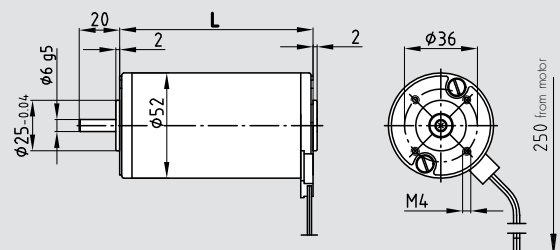


Type	Name			Pg 5230	Pg 5230	Pg 5260	Pg 5260
	Nominal voltage	U	Volt DC	12	24	12	24
Rate	Nominal power	P ₂	W	28.0	28	54.0	54.0
	Nominal speed	n _{nom}	rpm	3000	3000	3000	3000
	Nominal torque	T _{nom}	Ncm	9	9	17	17
	Nominal current	I _{nom}	A	3.6	1.6	6.0	3.0
	Starting torque	T _S	Ncm	45	45	90	90
	Idling speed	n _{idle}	rpm	3930	3680	3650	3510
	No-load current	I ₀	A	0.58	0.26	0.61	0.30
Characteristics	Gradient speed torque curve	1 / k	mNm / rpm	0.13	0.13	0.24	0.28
	Speed constant	c _n	rpm / V	250	133.3	244	127
	Torque constant	c _T	Ncm / A	2.42	4.62	2.76	5.28
	Nominal efficiency	η		0.65	0.72	0.75	0.75
Connection	Terminal resistance	R	Ohm	0.5	3.4	0.5	3.9
	Rated input power	P ₁	W	43	39	72	72
Dynamics	Weight	m	kg	0.7	0.7	1.0	1.0
	Moment of inertia	J	gcm ²	257	257	442	442
	Mech. time constant	τ _M	ms	22	22	17	17
Thermal	Adm. ambient temperature	T	°C	-20 to +40	-20 to +40	-20 to +40	-20 to +40
	Max. adm. rotor temperature	T _{max}	°C	+120	+120	+120	+120
Coupling	Shaft diameter	d	mm	6	6	6	6
	Max. axial force	F _a	N	8	8	8	8
	Max. radial force	F _r	N	100	100	100	100

Dimensions - Characteristics



Type	L / mm
Pg 5230	95.5
Pg 5230	95.5
Pg 5260	125.5
Pg 5260	125.5



System technology

Recommended combinations

other gears and extensions upon request

Worm gear	GS 1	S 567
Spur gear	Z 5	
Planetary gear	PM 40	
Rotary encoder		
Brake	BFK 457	
Electronics	UCE 24	

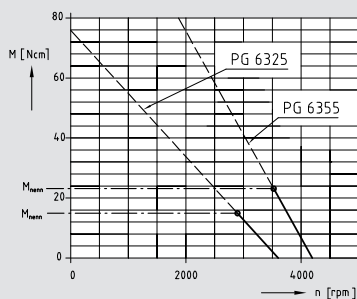
DC motor with permanent magnet

Properties:	Connection:	Connection to the power supply, battery, PWM controller or control amplifier, residual ripple of the operating voltage max. 5% Cable connection, optional plug-in connector
	Commutation:	Mechanical commutation using a 12-part commutator
	Magnetic system:	2-pole permanent ferrite magnet
	Service life:	3,000 h, S1 duty
	Insulation mat. class:	B, optional F
	System of protection:	IP 40, optional IP 54
	Special model:	Design for short-time operation with high performance, additional voltages and speeds upon request
	Options:	Special shafts, custom designed



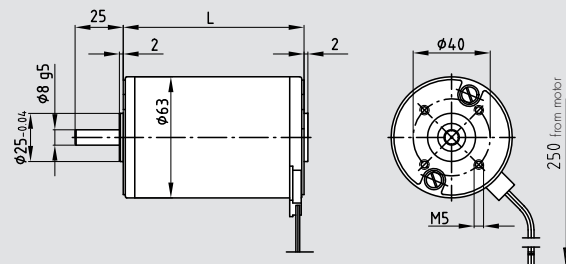
Type	Name	U	Volt DC	Pg 6325	Pg 6325	Pg 6355	Pg 6355
	Nominal voltage			12	24	12	24
Rate	Nominal power	P ₂	W	44	44	85	85
	Nominal speed	n _{nom}	rpm	3000	3000	3000	3000
	Nominal torque	T _{nom}	Ncm	14	14	27	27
	Nominal current	I _{nom}	A	5.1	2.75	10.0	5
	Starting torque	T _S	Ncm	80	90	180	230
	Idling speed	n _{idle}	rpm	3590	3750	3600	3300
	No-load current	I ₀	A	1.0	0.6	1.1	0.5
	Characteristics	Gradient speed torque curve	1 / k	mNm / rpm	0.23	0.28	0.54
Speed constant		c _n	rpm / V	256.6	121	245.4	147.4
Torque constant		c _T	Ncm / A	2.45	5.48	2.67	5.0
Nominal efficiency		η		0.72	0.67	0.71	0.71
Connection	Terminal resistance	R	Ohm	1.3	1.7	0.8	0.7
	Rated input power	P ₁	W	61	66	120	120
Dynamics	Weight	m	kg	1.1	1.1	1.6	1.6
	Moment of inertia	J	gcm ²	563	563	1020	1020
	Mech. time constant	τ _M	ms	27	27	20	20
Thermal	Adm. ambient temperature	T	°C	-20 to +40	-20 to +40	-20 to +40	-20 to +40
	Max. adm. rotor temperature	T _{max}	°C	+120	+120	+120	+120
Coupling	Shaft diameter	d	mm	8	8	8	8
	Max. axial force	F _a	N	20	20	20	20
	Max. radial force	F _r	N	220	220	220	220

Dimensions - Characteristics



Type	L / mm
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Pg 6325	94
Pg 6325	94
Pg 6355	124
Pg 6355	124



System technology

Recommended combinations

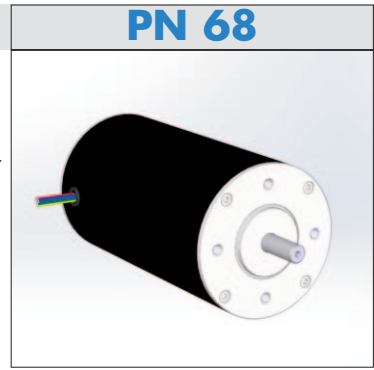
other gears and extensions upon request

Worm gear	GS 3		
Spur gear	Z 6	Z 8	M 7
Planetary gear	PM 50		
Rotary encoder	RV 30	RI 30	
Brake	B 77		
Electronics	UCE 24		

Last modified: 10/2016

DC motor with permanent magnet

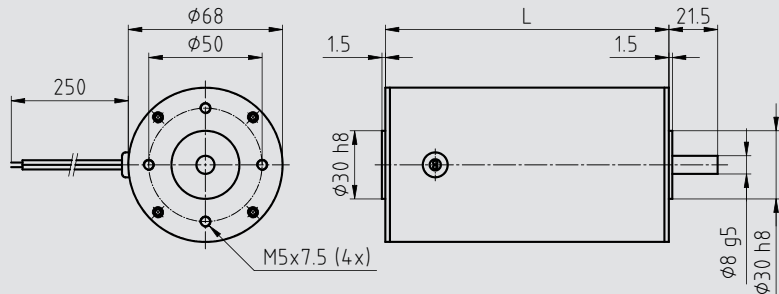
Properties:	Connection:	Connection to the power supply, battery, PWM controller or control amplifier, residual ripple of the operating voltage max. 5% Cable connection, optional plug-in connector
	Commutation:	Mechanical commutation using a 12-part commutator
	Magnetic system:	2-pole permanent ferrite magnet
	Service life:	3,000 h, S1 duty
	Insulation mat. class:	F
	System of protection:	IP 40, optional IP 54
	Special model:	Design for short-time duty with high performance, additional voltages and speeds upon request
	Options:	Special shafts, custom designed



Type	Name			PN6830	PN6860	PN6890
	Nominal voltage	U	Volt DC	24	24	24
Rate	Nominal power	P ₂	W	68	104	130
	Nominal speed	n _{nom}	rpm	3250	3300	3100
	Nominal torque	T _{nom}	Ncm	20	30	40
	Nominal current	I _{nom}	A	4.0	5.6	6.9
	Starting torque	T _S	Ncm			
	Idling speed	n _{idle}	rpm	3750	3700	3400
	No-load current	I ₀	A	0.35	0.4	0.5
	Characteristics	Gradient speed torque curve	1 / k	mNm / rpm		
Speed constant		c _n	rpm / V			
Torque constant		c _T	Ncm / A			
Nominal efficiency		η		0.72	0.78	0.79
Connection	Terminal resistance	R	Ohm			
	Rated input power	P ₁	W			
Dynamics	Weight	m	kg			
	Moment of inertia	J	gcm ²			
	Mech. time constant	τ _M	ms			
Thermal	Adm. ambient temperature	T _u	°C	-20 to +40	-20 to +40	-20 to +40
	Max. adm. rotor temperature	T _{max}	°C	+155	+155	+155
Coupling	Shaft diameter	d	mm			
	Max. axial force	F _a	N			
	Max. radial force	F _r	N			

Dimensions

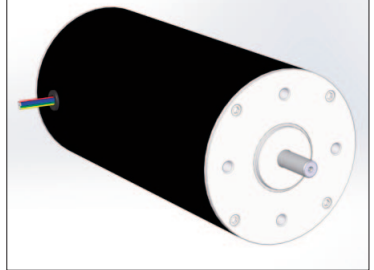
Type	L / mm
PN 6830	95
PN 6860	125
PN 6890	155



System technology

Recommended combinations other gears and extensions upon request	Worm gear	S 668	GS 3
	Spur gear	M 7	
	Planetary gear	PM 50	
	Rotary encoder	RV 30	
	Brake	B 77	
	Electronics	UCE 24	

DC motor with permanent magnet

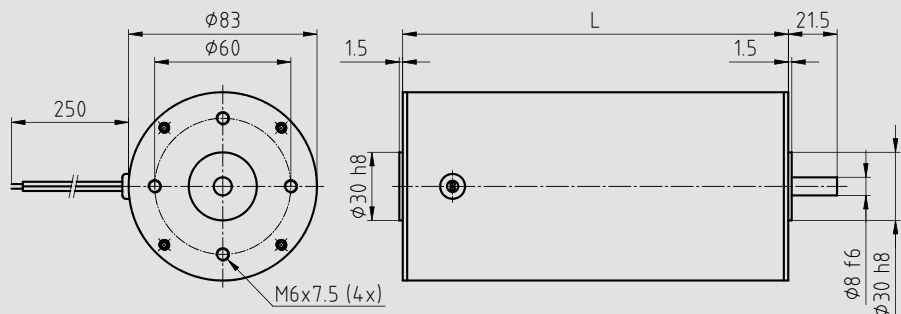


Properties:	<p>Connection: Connection to the power supply, battery, PWM controller or control amplifier, residual ripple of the operating voltage max. 5% Cable connection, optional plug-in connector</p> <p>Commutation: Mechanical commutation using a 12-part commutator</p> <p>Magnetic system: 2-pole permanent ferrite magnet</p> <p>Service life: 3,000 h, S1 duty</p> <p>Insulation mat. class: F</p> <p>System of protection: IP 40, optional IP 54</p> <p>Special model: Design for short-time duty with high performance, additional voltages and speeds upon request</p> <p>Options: Special shafts, custom designed</p>
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Type	Name			PN 8340	PN 8390		
	Nominal voltage	U	Volt DC	24	24		
Rate	Nominal power	P ₂	W	126	190		
	Nominal speed	n _{nom}	rpm	3000	3000		
	Nominal torque	T _{nom}	Ncm	40	60		
	Nominal current	I _{nom}	A	6.75	9.85		
	Starting torque	T _S	Ncm				
	Idling speed	n _{idle}	rpm	3300	3200		
	No-load current	I ₀	A	0.45	0.5		
Characteristics	Gradient speed torque curve	1 / k	mNm / rpm				
	Speed constant	c _n	rpm / V				
	Torque constant	c _T	Ncm / A				
	Nominal efficiency	η		0.78	0.80		
Connection	Terminal resistance	R	Ohm				
	Rated input power	P ₁	W	162	236		
Dynamics	Weight	m	kg	3.32	3.8		
	Moment of inertia	J	gcm ²				
	Mech. time constant	τ _M	ms				
Thermal	Adm. ambient temperature	T _U	°C	-20 to +40	-20 to +40		
	Max. adm. rotor temperature	T _{max}	°C	+155	+155		
Coupling	Shaft diameter	d	mm				
	Max. axial force	F _a	N				
	Max. radial force	F _r	N				

Dimensions

Type	L / mm
PN 8340	116
PN 8390	170



System technology

Recommended combinations other gears and extensions upon request	Worm gear	S 769	S 668	GS 3
	Spur gear	M 10		
	Planetary gear	PM 60		
	Rotary encoder	RV 30	RI 30	
	Brake	B 77		
	Electronics	UCE 24		

Brushless DC motor

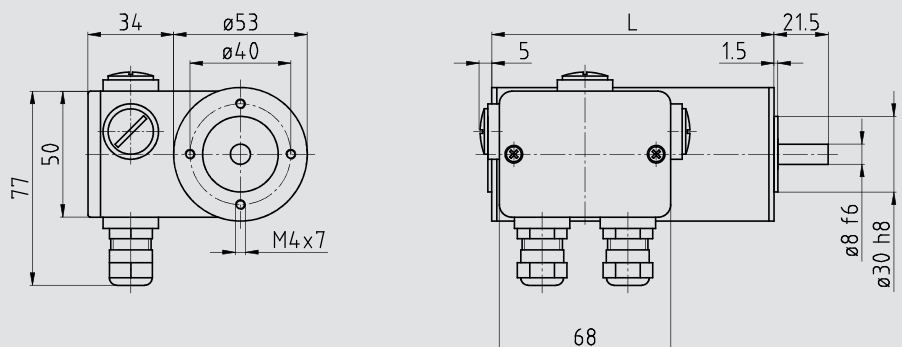
Properties:	Operation:	on the external standard controller (block commutation); Rotor position sensing by 3 hall sensors
	Connection:	K4 terminal box for power supply and sensors
	Rotor:	4-pole neodymium magnet, low cogging torque due to continuous angular magnetization
	Service life:	20,000 h, S1 duty
	Insulation mat. class:	F (155°C)
	System of protection:	IP 44, optional up to IP 65 (IP 69)
	Special Versions:	Design for short-time duty with higher performance, additional voltages and speeds upon request
	Options:	Thermal protection, special shafts, special flanges, stainless steel



Type	Name	U	Volt DC	MQ 543	MQ 563		
	Nominal voltage			24	24		
Rate	Nominal power	P ₂	W	70	114		
	Nominal speed	n _{nenn}	rpm	2890	3110		
	Nominal torque	M _{nenn}	Nm	0.23	0.35		
	Nominal current	I _{nennDC}	A	4.6	6.9		
	Nominal efficiency	η		0.64	0.69		
	Input power	P ₁	W	110	166		
	Torque constant	k _M	Ncm/A	4.9	5.1		
	Max. current (2sec)	I _{max}	A	3 × I _{nennDC}	3 × I _{nennDC}		
	Max. torque	M _{max}	Nm	3 × M _{nenn}	3 × M _{nenn}		
	Cogging torque		mNm	-	-		
Idling	Idling speed	n ₀	rpm	4000	4100		
	Idling current	I ₀	A	0.7	0.7		
Short-time duty (S2 5min)	Speed	n _{nenn}	rpm	2400	2500		
	Torque	M _{nenn}	Nm	0.35	0.55		
	Current	I _{nennDC}	A	6.4	10.05		
Connection	Terminal resistance	R	mOhm	1040	600		
	Terminal inductance	L	μH	765	495		
Dynamics	Weight	m	kg	1.2	1.4		
	Moment of inertia	J	gcm ²	180	260		
Thermal	Adm. ambient temperature	T _U	°C	-20 to +40	-20 to +40		
	Max. adm. stator temperature	T _{max}	°C	+155 „ISO F“	+155 „ISO F“		
Coupling	Shaft diameter	d	mm	10	10		
	Max. axial force	F _a	N	40	40		
	Max. radial force	F _r	N	400	400		

Dimensions

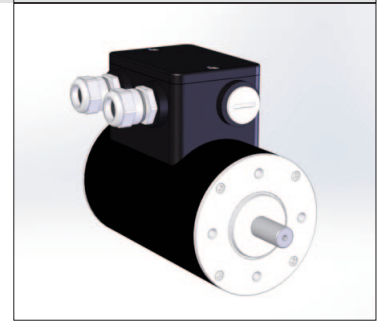
Type	L / mm
MQ 543	112
MQ 563	132



System technology

Recommended combinations other gears and extensions upon request	Worm gear	S 668
	Spur gear	M 7
	Planetary gear	PM 50
	Rotary encoder	RV 30 RI 30
	Brake	B 77
	Electronics	mcDSA-E45 or mcDSA-E65

Brushless DC motor

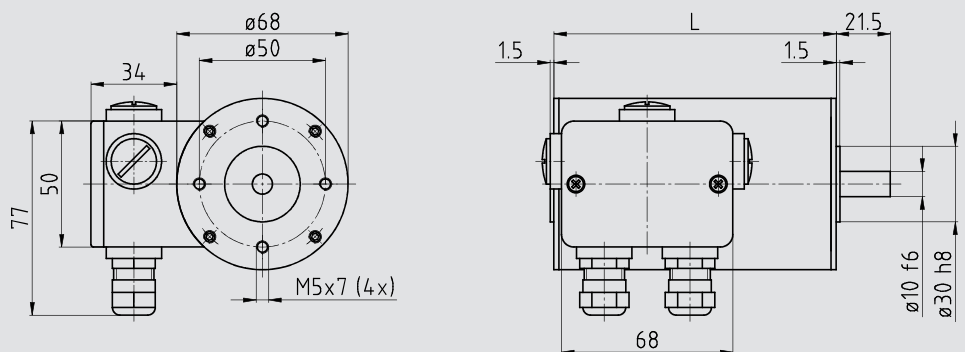


- Properties:**
- Operation: on the external standard controller (block commutation); Rotor position sensing by 3 hall sensors
 - Connection: K4 terminal box for power supply and sensors
 - Rotor: 8-pole neodymium magnet, low cogging torque due to continuous angular magnetization
 - Service life: 20,000 h, S1 duty
 - Insulation mat. class: F (155°C)
 - System of protection: IP 44, optional up to IP 65 (IP 69)
 - Special Versions: Design for short-time duty with higher performance, additional voltages and speeds upon request
 - Options: Thermal protection, special shafts, special flanges, stainless steel

Type	Name	U	Volt DC	MQ 637	MQ 667		
	Nominal voltage			24	24		
Rate	Nominal power	P ₂	W	171	259		
	Nominal speed	n _{nenn}	rpm	3270	3090		
	Nominal torque	M _{nenn}	Nm	0.5	0.8		
	Nominal current	I _{nennDC}	A	9.1	13.5		
	Nominal efficiency	η		0.79	0.8		
	Input power	P ₁	W	218	324		
	Torque constant	k _M	Ncm/A	5.2	5.5		
	Max. current (2sec)	I _{max}	A	3 × I _{nennDC}	3 × I _{nennDC}		
	Max. torque	M _{max}	Nm	3 × M _{nenn}	3 × M _{nenn}		
	Cogging torque		mNm	-	-		
Idling	Idling speed	n ₀	rpm	4300	3850		
	Idling current	I ₀	A	0.5	0.8		
Short-time duty (S2 5min)	Speed	n _{nenn}	rpm	2750	2350		
	Torque	M _{nenn}	Nm	0.8	1.5		
	Current	I _{nennDC}	A	13.8	23.8		
Connection	Terminal resistance	R	mOhm	195	130		
	Terminal inductance	L	μH	660	425		
Dynamics	Weight	m	kg	1.0	1.6		
	Moment of inertia	J	gcm ²	450	750		
Thermal	Adm. ambient temperature	T _U	°C	-20 to +40	-20 to +40		
	Max. adm. stator temperature	T _{max}	°C	+155 „ISO F“	+155 „ISO F“		
Coupling	Shaft diameter	d	mm	10	10		
	Max. axial force	F _a	N	40	40		
	Max. radial force	F _r	N	400	400		

Dimensions

Type	L / mm
MQ 637	82
MQ 667	112



System technology

Recommended combinations
other gears and extensions upon request

Worm gear	S 769	S 668	GS 3
Spur gear	M 10		
Planetary gear	PM 60		
Rotary encoder	RV 30	RI 30	
Brake	B 77		
Electronics	mcDSA-E25 or mcDSA-E45 (HC)		

Brushless DC motor

with enhanced cooling

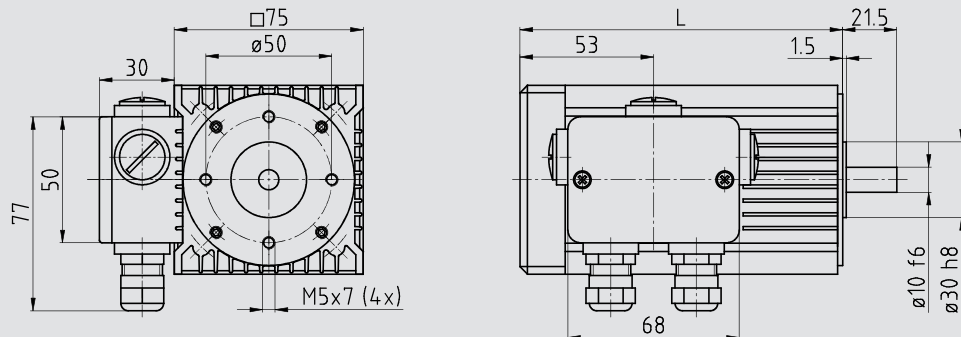
Properties:	Connection:	Operation on the external standard controller (block commutation)
	Rotor:	Rotor position sensing using 3 hall sensors. K4 terminal box for power supply and sensors 8-pole neodymium magnet, slight detent torque due to continual angular magnetization (no grades)
	Service life:	20,000 h, S1 duty
	Insulation mat. class:	F
	System of protection:	IP 44, optional up to IP 65
	Special model:	Design for short-time duty with high performance, additional voltages and speeds upon request
	Options:	Thermal protection, special shafts, special flanges, custom



Type	Name	U	Volt DC	MQ 737	MQ 767
	Nominal voltage			24	24
Rate	Nominal power	P ₂	W	185	277
	Nominal speed	n _{nom}	rpm	2850	2600
	Nominal torque	T _{nom}	Nm	0.62	1.02
	Nominal current	I _{nom}	A	12.2	17.7
	Nominal efficiency	η		0.70	0.74
Short-time duty (S2 5 min)	Torque	M _{S2}	Nm	0.8	1.02
	Speed	n _{S2}	rpm	2500	2500
	Current	I _{S2}	A	15.6	17.7
Idling	Idling speed	n _{l0}	rpm	4150	3800
	Idling current	I ₀	A	0.8	0.8
Connection	Terminal resistance	R	Ohm	0.24	0.11
	Phase – Phase				
Dynamics	Weight	m	kg	1.0	1.6
	Moment of inertia	J	gcm ²	450	750
Thermal	Adm. ambient temperature	T _u	°C	-20 to +40	-20 to +40
	Max. adm. stator temperature	T _{max}	°C	+155	+155
Coupling	Shaft diameter	d	mm	10	10
	Max. axial force	F _a	N	40	40
	Max. radial force	F _r	N	400	400

Dimensions

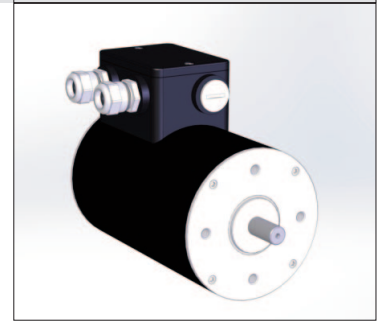
Type	L / mm
MQ 737	98
MQ 767	128



System technology

Recommended combinations other gears and extensions upon request	Worm gear	S 769	S 668	GS 3
	Spur gear	M 10		
	Planetary gear	PM 60		
	Rotary encoder	RV 30	RI 30	
	Brake	B 77		
	Electronics	UCE 24		

Brushless DC motor

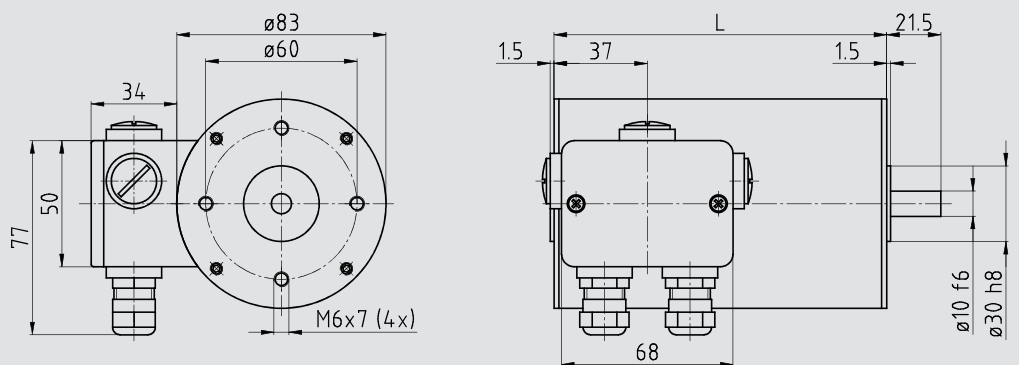


Properties:	Operation:	on the external standard controller (block commutation); Rotor position sensing by 3 hall sensors
	Connection:	K4 terminal box for power supply and sensors
	Rotor:	8-pole neodymium magnet, low cogging torque due to continuous angular magnetization
	Service life:	20,000 h, S1 duty
	Insulation mat. class:	F (155°C)
	System of protection:	IP 44, optional up to IP 65 (IP 69)
	Special Versions:	Design for short-time duty with higher performance, additional voltages and speeds upon request
	Options:	Thermal protection, special shafts, special flanges, stainless steel

Type	Name	U	Volt DC	MQ 847	MQ 867	MQ 887
	Nominal voltage	U	Volt DC	48	48	48
Rate	Nominal power	P ₂	W	337	450	562
	Nominal speed	n _{nenn}	rpm	3070	3310	3465
	Nominal torque	M _{nenn}	Nm	1.05	1.3	1.55
	Nominal current	I _{nennDC}	A	8.25	10.86	13.52
	Nominal efficiency	η		0.85	0.86	0.87
	Input power	P ₁	W	396	521	650
		Torque constant	k _M	Ncm/A	12.6	11.8
	Max. current (2sec)	I _{max}	A	3 × I _{nennDC}	3 × I _{nennDC}	3 × I _{nennDC}
	Max. torque	M _{max}	Nm	3 × M _{nenn}	3 × M _{nenn}	3 × M _{nenn}
	Cogging torque		mNm	max. 40	max. 44	max. 70
Idling	Idling speed	n ₀	rpm	3600	3850	3950
	Idling current	I ₀	A	0.4	0.7	0.9
Short-time duty (S2 5min)	Speed	n _{nenn}	rpm	2700	2800	2800
	Torque	M _{nenn}	Nm	1.7	2.4	3.1
	Current	I _{nennDC}	A	13	18.7	24.5
Connection	Terminal resistance	R	mOhm	295	194	147
	Terminal inductance	L	μH	863	617	367
Dynamics	Weight	m	kg	1.9	2.4	3
	Moment of inertia	J	gcm ²	1291.5	1873.3	2512.9
Thermal	Adm. ambient temperature	T _U	°C	-20 to +40	-20 to +40	-20 to +40
	Max. adm. stator temperature	T _{max}	°C	+155 „ISO F“	+155 „ISO F“	+155 „ISO F“
Coupling	Shaft diameter	d	mm	10	10	10
	Max. axial force	F _a	N	40	40	40
	Max. radial force	F _r	N	400	400	400

Dimensions

Type	L / mm
MQ 847	92
MQ 867	112
MQ 887	132



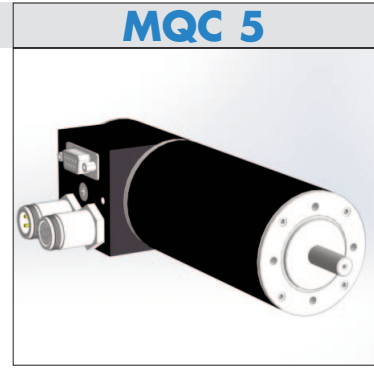
System technology

Recommended combinations
other gears and extensions upon request

Worm gear	S 769
Spur gear	M 10
Planetary gear	PM 80
Rotary encoder	RV 30 RI 30
Brake	B 77
Electronics	mcDSA-E25 or mcDSA-E45-HC

Brushless DC motor

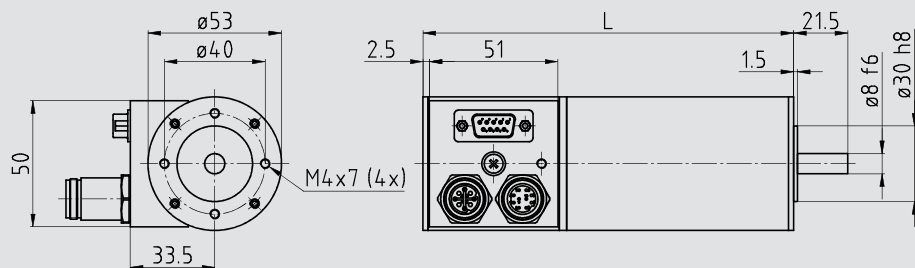
Properties:	Operation:	on the external standard controller (block commutation); Rotor position sensing by 3 hall sensors
	Connection:	K4 terminal box for power supply and sensors
	Rotor:	4-pole neodymium magnet, low cogging torque due to continuous angular magnetization
	Service life:	20,000 h, S1 duty
	Insulation mat. class:	B (120°C)
	System of protection:	IP 44, optional up to IP 65 (IP 69)
	Special Versions:	Design for short-time duty with higher performance, additional voltages and speeds upon request
	Options:	Thermal protection, special shafts, special flanges, stainless steel



Type	Name	U	Volt DC	MQC 543	MQC 563		
	Nominal voltage			24	24		
Rate	Nominal power	P ₂	W	58	81		
	Nominal speed	n _{nenn}	rpm	3240	3515		
	Nominal torque	M _{nenn}	Nm	0.17	0.22		
	Nominal current	I _{nennDC}	A	3.50	4.50		
	Nominal efficiency	η		0.69	0.75		
	Input power	P ₁	W	84	108		
	Torque constant	k _M	Ncm/A	4.7	4.8		
	Max. current (2sec)	I _{max}	A	3 x I _{nennDC}	3 x I _{nennDC}		
	Max. torque	M _{max}	Nm	3 x M _{nenn}	3 x M _{nenn}		
	Cogging torque		mNm	-	-		
Idling	Idling speed	n ₀	rpm	4000	4100		
	Idling current	I ₀	A	0.6	0.7		
Short-time duty (S2 5min)	Speed	n _{nenn}	rpm	2700	2900		
	Torque	M _{nenn}	Nm	0.28	0.42		
	Current	I _{nennDC}	A	5.3	7.95		
Connection	Terminal resistance	R	mOhm	-	-		
	Terminal inductance	L	μH	-	-		
Dynamics	Weight	m	kg	1.1	1.3		
	Moment of inertia	J	gcm ²	180	260		
Thermal	Adm. ambient temperature	T _U	°C	-20 to +40	-20 to +40		
	Max. adm. stator temperature	T _{max}	°C	+120 „ISO B“	+120 „ISO B“		
Coupling	Shaft diameter	d	mm	8	8		
	Max. axial force	F _a	N	40	40		
	Max. radial force	F _r	N	400	400		

Dimensions

Type	L / mm
MQC 543	147
MQC 563	167



System technology

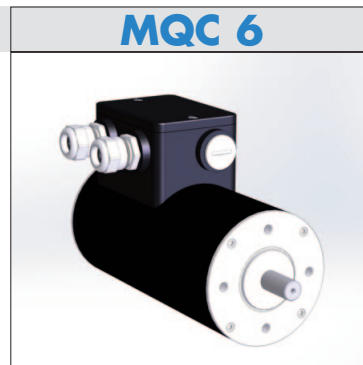
Recommended combinations other gears and extensions upon request	Worm gear	S 668	
	Spur gear	M 7	
	Planetary gear	PM 50	
	Rotary encoder	RV 30	RI 30
	Brake	B 77	
	Electronics		

Brushless DC drive

with integrated commutation

Properties:

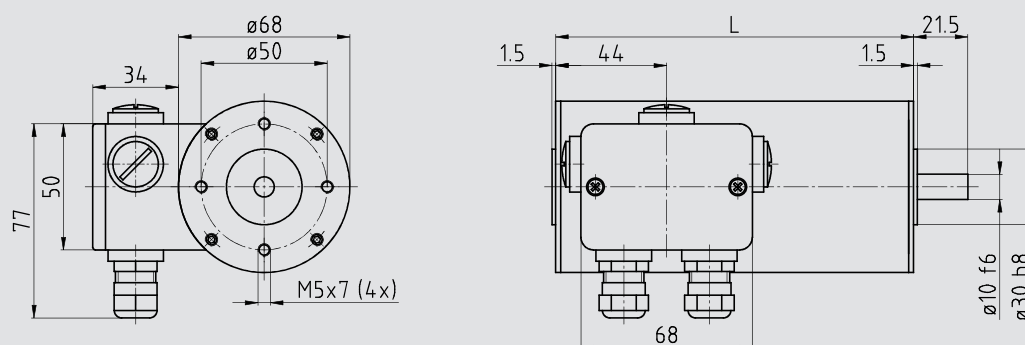
Operation:	Rotor position sensing by 3 hall sensors
Connection:	K4 terminal box for power supply and sensors
Rotor:	8-pole neodymium magnet
Controlling:	by CAN-Bus (CANopen, Drive Profile DSP-402) or digital/analogue I/O
Service life:	20,000 h, S1 duty
Insulation mat. class:	F (155°C)
System of protection:	IP 44, optional up to IP 65 (IP 69)
Special Versions:	Design for short-time duty with higher performance, additional voltages and speeds upon request
Options:	Thermal protection, special shafts, special flanges, stainless steel



Type	Name	U	Volt DC	MQC 637	MQC 667	MQC 667
	Nominal voltage			24	24	48
Rate	Nominal power	P ₂	W	147	165	205
	Nominal speed	n _{nenn}	rpm	3500	3350	3550
	Nominal torque	M _{nenn}	Nm	0.4	0.47	0.55
	Nominal current	I _{nennDC}	A	7.3	8.1	4.7
	Nominal efficiency	η		0.84	0.85	0.91
	Input power	P ₁	W	175	194	226
	Torque constant	k _M	Ncm/A	5.4	5.8	11.5
	Max. current (2sec)	I _{max}	A	20	20	20
	Max. torque	M _{max}	Nm	3 x M _{nenn}	3 x M _{nenn}	3 x M _{nenn}
	Cogging torque		mNm	-	-	-
Idling	Idling speed	n ₀	rpm	4300	3700	4050
	Idling current	I ₀	A	0.4	0.6	0.3
Short-time duty (S2 5min)	Speed	n _{nenn}	rpm	2650	2900	-
	Torque	M _{nenn}	Nm	0.88	0.95	-
	Current	I _{nennDC}	A	14.9	15.0	-
Connection	Terminal resistance	R	mOhm	-	-	-
	Terminal inductance	L	μH	-	-	-
Dynamics	Weight	m	kg	1.1	1.7	1.7
	Moment of inertia	J	gcm ²	450	750	750
Thermal	Adm. ambient temperature	T _U	°C	-20 to +40	-20 to +40	-20 to +40
	Max. adm. stator temperature	T _{max}	°C	+155 „ISO F“	+155 „ISO F“	+155 „ISO F“
Coupling	Shaft diameter	d	mm	10	10	10
	Max. axial force	F _a	N	40	40	40
	Max. radial force	F _r	N	400	400	400

Dimensions

Type	L / mm
MQC 637	112
MQC 667	142



System technology

Recommended combinations

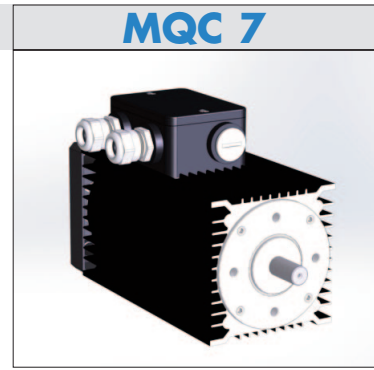
other gears and extensions upon request

Worm gear	S 769	S 668	GS 3
Spur gear	M 10		
Planetary gear	PM 60		
Rotary encoder	RV 30	RI 30	
Brake	B 77		
Electronics	integrated		

Brushless DC drive

with integrated commutation, enhanced cooling

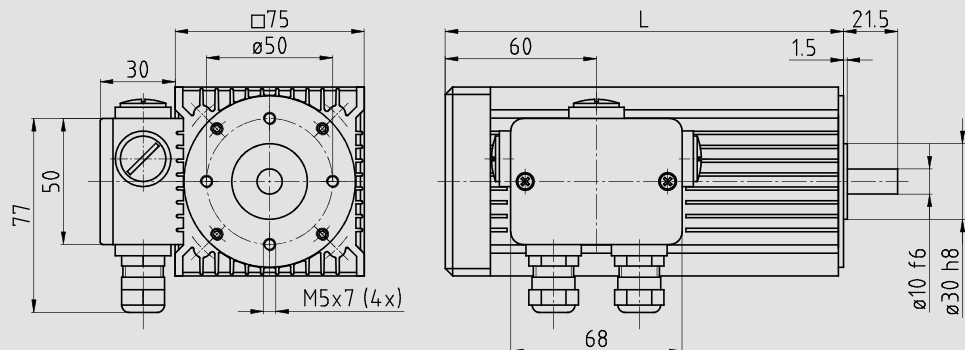
Properties:	Drive:	Brushless DC motor with integrated commutation electronic K4 terminal box for power supply and sensors
	Controlling:	by CAN-Bus (CANopen, Drive Profile DSP-402) or digital/analogue I/O
	Rotor:	8-pole neodymium magnet, slight detent torque
	Service life:	20,000 h, S1 duty
	Insulation mat. class:	F
	System of protection:	IP 44, optional up to IP 65
	Supply voltage:	24 ... 48 V
	Special model:	additional voltages and speeds upon request
	Options:	Special shafts, special flanges, custom connection technology



Type	Name	U	Volt DC	MQC 737	MQC 767
	Nominal voltage			24	24
Rate	Nominal power	P ₂	W	195	267
	Nominal speed	n _{nom}	rpm	3000	3000
	Nominal torque	T _{nom}	Nm	0.62	0.85
	Nominal current	I _{nom}	A	11	14.2
	Nominal efficiency	η		0.74	0.77
Short-time duty (S2 5 min)	Torque	M _{S2}	Nm	0.85	1.00
	Speed	n _{S2}	rpm	2600	2500
	Current	I _{S2}	A	15.3	18.2
Idling	Idling speed	n ₀	rpm	4300	4000
	Idling current	I ₀	A	0.5	0.75
Dynamics	Weight	m	kg	1.5	2.2
	Moment of inertia	J	gcm ²	450	750
Thermal	Adm. ambient temperature	T _u	°C	-20 to +40	-20 to +40
	Max. adm. stator temperature	T _{max}	°C	+155	+155
Coupling	Shaft diameter	d	mm	10	10
	Max. axial force	F _a	N	40	40
	Max. radial force	F _r	N	400	400

Dimensions

Type	L / mm
MQC737	128
MQC767	158



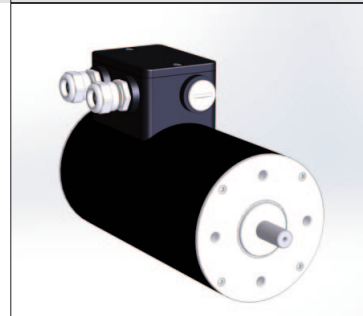
System technology

Recommended combinations other gears and extensions upon request	Worm gear	S 769	S 668	GS 3
	Spur gear	M 10		
	Planetary gear	PM 60		
	Rotary encoder	RV 30	RI 30	
	Brake	B 77		
	Electronics	integrated		

Brushless DC drive

with integrated commutation

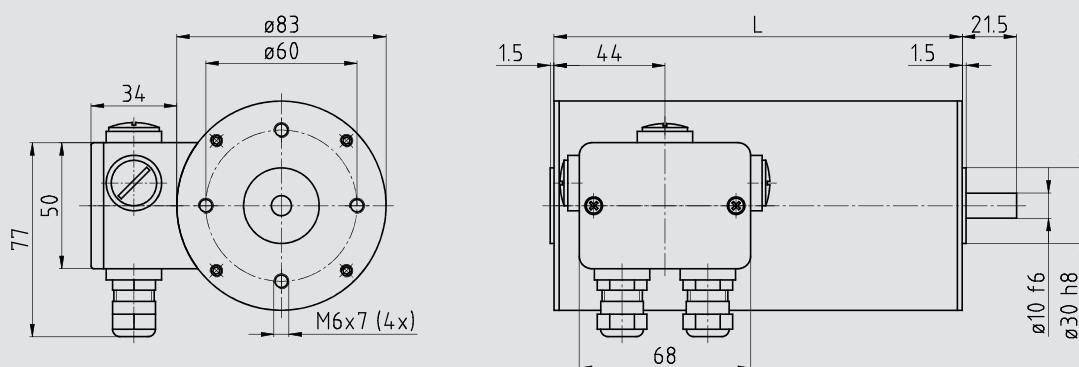
Properties: Drive: Brushless DC motor with integrated commutation electronic
 Rotor position sensing using 3 hall sensors
 K4 terminal box for power supply and sensors
 Controlling: by CAN-Bus (CANopen, Drive Profile DSP-402) or digital/analogue I/O
 Rotor: 8-pole neodymium magnet
 Service life: 20,000 h, S1 duty
 Insulation mat. class: F (155°C)
 System of protection: IP 44, optional up to IP 65 (IP 69)
 Special model: additional voltages and speeds upon request
 Options: Special shafts, special flanges, custom design, stainless steel



Type	Name	U	Volt DC	MQC 847	MQC 867	MQC 887
	Nominal voltage	U	Volt DC	48	48	48
Rate	Nominal power	P ₂	W	235	274	326
	Nominal speed	n _{nenn}	rpm	3200	3490	3660
	Nominal torque	M _{nenn}	Nm	0.7	0.75	0.85
	Nominal current	I _{nennDC}	A	5.5	6.4	7.7
	Nominal efficiency	η		0.89	0.89	0.88
	Input power	P ₁	W	265	307	369
	Torque constant	k _M	Ncm/A	12.3	11.2	10.8
	Max. current (2sec)	I _{max}	A	20	20	20
	Max. torque	M _{max}	Nm	2.5	2.6	2.6
	Cogging torque		mNm	max. 40	max. 44	max. 70
Idling	Idling speed	n ₀	rpm	3600	3800	3950
	Idling current	I ₀	A	0.4	0.7	0.85
Short-time duty (S2 5min)	Speed	n _{nenn}	rpm	2750	3000	3220
	Torque	M _{nenn}	Nm	1.6	1.9	1.8
	Current	I _{nennDC}	A	12.6	14.7	14.5
Connection	Terminal resistance	R	mOhm	295	194	147
	Terminal inductance	L	μH	863	617	367
Dynamics	Weight	m	kg			
	Moment of inertia	J	gcm ²	1291.5	1873.3	2512.9
Thermal	Adm. ambient temperature	T _U	°C	-20 to +40	-20 to +40	-20 to +40
	Max. adm. stator temperature	T _{max}	°C	+155 „ISO F“	+155 „ISO F“	+155 „ISO F“
Coupling	Shaft diameter	d	mm	10	10	10
	Max. axial force	F _a	N	40	40	40
	Max. radial force	F _r	N	400	400	400

Dimensions

Type	L / mm
MQC 847	122
MQC 867	142
MQC 887	162



System technology

Recommended combinations
 other gears and extensions upon request

Worm gear	S 769
Spur gear	M 10
Planetary gear	PM 80
Rotary encoder	RV 30 Ri 30
Brake	B 77
Electronics	integrated

DC motor with integrated CANopen interface

Properties:

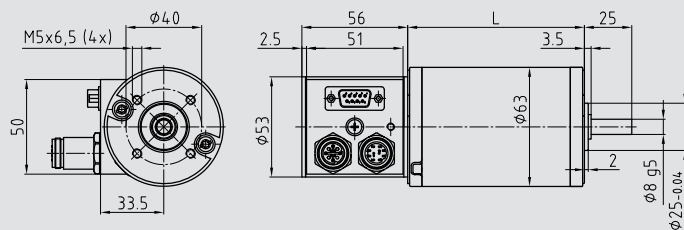
Integrated speed controller, control via analog nominal value or CAN bus (CANopen, Drive Profile DSP-402)
 Commutation: Mechanical commutation using a 12-part commutator
 Magnetic system: 2-pole permanent ferrite magnet
 Service life: 3,000 h, S1 duty
 Insulation mat. class: B, optional F
 System of protection: IP 40, optional IP 54
 Special model: Design for short-time operation with high performance, additional speeds upon request
 Options: Special shafts, custom designed



Type	Name			PC 6325	PC 6355		
	Nominal voltage	U	Volt DC	24	24		
Rate	Nominal power	P ₂	W	44	85		
	Nominal speed	n _{nom}	rpm	3000	3000		
	Nominal torque	T _{nom}	Ncm	14	27		
	Starting torque	T _S	Ncm	30	60		
	Nominal current	I _{nom}	A	2.6	4.7		
Characteristics	Nominal efficiency	η		0.67	0.71		
Connection	Terminal resistance	R	Ohm				
	Rated input power	P ₁	W	62	113		
Dynamics	Weight	m	kg	1.1	1.6		
	Moment of inertia	J	gcm ²	563	1020		
	Mech. time constant	τ _M	ms	27	20		
Thermal	Adm. ambient temperature	T	°C	-20 to +40	-20 to +40		
	Max. adm. rotor temperature	T _{max}	°C	+120	+120		
Coupling	Shaft diameter	d	mm	8	8		
	Max. axial force	F _a	N	20	20		
	Max. radial force	F _r	N	220	220		

Dimensions

Type	L / mm
PC 6325	93,5
PC 6355	123,5



System technology

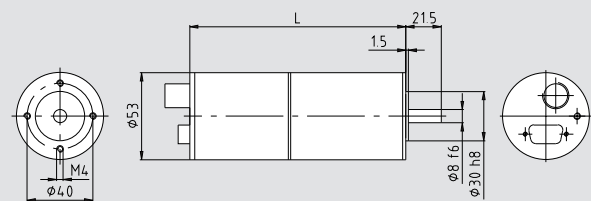
Recommended combinations other gears and extensions upon request	Worm gear	GS 3			
	Spur gear	Z 6	Z 8	M 7	
	Planetary gear	PM 50			
	Rotary encoder	upon request			
	Brake	upon request			

Brushless Positioning drive

- Features:**
- CANopen
 - Profibus-DP
 - Integrated 4 Q controller
 - Sinus commutation
 - Absolute multi-turn encoder, Run records programmable
 - Rotor: 4-pole neodym magnet, low cogging
 - Life time: 20,000 h, S1 duty
 - Isolation class: B, optional F
 - Protection class: IP 44, optional up to IP 65
 - Ambient temperature: -15°C ... 40°C
 - Protection: Overtemperature protection, current limitation



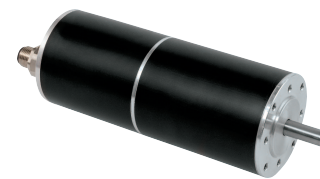
Type		U	V _{DC}	MSA 523	MSA 543	MSA 563
	Nominal voltage	U	V _{DC}	24	24	24
Technical data	Power output	P ₂	W	26	40	70
	Nominal speed	n _{nom}	rpm	4150	3800	3800
	Nominal torque	M _{nom}	cNm	6.0	10	18
	Starting torque	T _S	Ncm	18	30	60
	Nominal current	I	A	1.7	2.4	3.75
	Nominal power input	P ₁	W	40.8	57.6	90
	Positioning resolution			0.02°	0.02°	0.02°
	Positioning accuracy			+/-1°	+/-1°	+/-1°
Characteristics	Gradient torque-speed	1 / K	mNm / rpm	0.14		
	Max. torque	M	cNm	35		
	Nominal efficiency	η		0.58		
Dynamics	Weight	m	kg	0.9	1.1	1.3
	Moment of inertia	J	gcm ²	60	160	260
Thermal cond.	Ambient temperature	T _u	°C	-20 to +40	-20 to +40	
	Max. stator temperature	T _{max}	°C	+120	+120	
Mechanical data	Shaft diameter	d	mm	8	8	
	Max. axial force	F _a	N	40	40	
	Max. radial force	F _r	N	400	400	
Communication	Fieldbus	CANopen v. 2.0B		Profibus		
	Profile	DS-301 v. 4.02 DSP-305 v. 1.0		Profibus Nr. 3 version 2.0		
	Max. baud rate	1 Mbit/s		12 Mbit/s		
	Connector			see chapter connector		
Dimension	Type	L / mm				
	MSA 523	138				
	MSA 543	158				
	MSA 563	178				



Recommended gear - combinations		
other gears and extensions upon request	Worm gear	S 567
	Spur gear	Z 6
	Planetary gear	PM 40 PM 50

Brushless Positioning drive

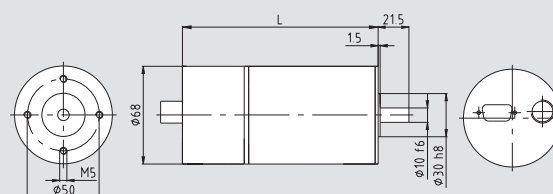
Features:	CANopen
	Profibus-DP
	Integrated 4 Q controller
	Sinus commutation
	Absolute multi-turn encoder, Run records programmable
Rotor:	4-pole neodym magnet, low cogging
Life time:	20,000 h, S1duty
Isolation class:	B, optional F
Protection class:	IP 44, optional up to IP 65
Ambient temperature:	-15°C ... 40°C
Protection:	Overtemperature protection, current limitation



Type	Nominal voltage	U	V _{DC}	MSA 643	MSA 663		
				24	24		
Technical data	Power output	P ₂	W	80	100		
	Nominal speed	n _{nom}	rpm	3500	3300		
	Nominal torque	M _{nom}	cNm	22	29		
	Starting torque	T _S	Ncm	60	90		
	Nominal current	I	A	5.8	5.7		
	Nominal power input	P ₁	W	139	137		
	Positioning resolution			0.02°	0.02°		
	Positioning accuracy			+/-1°	+/-1°		
Characteristics	Gradient torque-speed	1 / K	mNm / rpm	0.61			
	Max. torque	M	cNm	65			
	Nominal efficiency	η	%	73			
Dynamics	Weight	m	kg	1.6	2.3		
	Moment of inertia	J	gcm ²	588	760		
Thermal cond.	Ambient temperature	T _U	°C	-20 to +40	-20 to +40		
	Max. stator temperature	T _{max}	°C	+120	+120		
Mechanical data	Shaft diameter	d	mm	10	10		
	Max. axial force	F _a	N	40	40		
	Max. radial force	F _r	N	400	400		
Communication	Fieldbus Profile			CANopen v. 2.0B DS-301 v. 4.02 DSP-305 v. 1.0 1 Mbit/s	Profibus Profibus Nr. 3 version 2.0		
	Max. baud rate				12 Mbit/s		
	Connector				see chapter connector		

Dimension - Characteristics

Type	L / mm
MSA 643	136
MSA 663	156



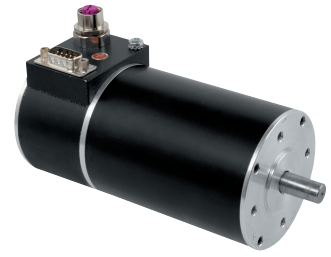
Recommended gear - combinations

other gears and extensions upon request

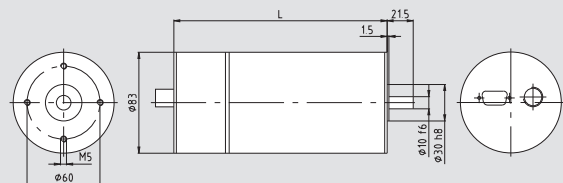
Worm gear	S 668	
Spur gear	Z 8	M 7
Planetary gear	PM 50	PM 60

Brushless Positioning drive

Features:	CANopen
	Profibus-DP
	Integrated 4 Q controller
	Sinus commutation
	Absolute multi-turn encoder, Run records programmable
	Rotor: 4-pole neodym magnet, low cogging
	Life time: 20,000 h, S1 duty
	Isolation class: B, optional F
	Protection class: IP 44, optional up to IP 65
	Ambient temperature: -15°C ... 40°C
	Protection: Overtemperature protection, current limitation



Type	Nominal voltage	U	V _{DC}	MSA 863			
				24			
Technical data	Power output	P ₂	W	144			
	Nominal speed	n _{nom}	rpm	3600			
	Nominal torque	M _{nom}	cNm	38			
	Starting torque	T _S	Ncm	100			
	Nominal current	I	A	7.8			
	Nominal power input	P ₁	W	187			
	Positioning resolution			0.02°			
	Positioning accuracy			+/-1°			
Characteristics	Gradient torque-speed	1 / K	mNm / rpm	1.24			
	Max. torque	M	cNm	74			
	Nominal efficiency	η		0.75			
Dynamics	Weight	m	kg	3.1			
	Moment of inertia	J	gcm ²	1330			
Thermal cond.	Ambient temperature	T _u	°C	-20 to +40			
	Max. stator temperature	T _{max}	°C	+120			
Mechanical data	Shaft diameter	d	mm	10			
	Max. axial force	F _a	N	40			
	Max. radial force	F _r	N	400			
Communication	Fieldbus	CANopen v. 2.0B		Profibus			
	Profile	DS-301 v. 4.02		Profibus Nr. 3 version 2.0			
	Max. baud rate	DSP-305 v. 1.0		12 Mbit/s			
	Connector	1 Mbit/s		see chapter connector			
Dimension	Type		L / mm				
	MSA 863		168				



Recommended gear - combinations

other gears and extensions upon request

Worm gear
Spur gear
Planetary gear

S 769
Z 8 M 7 M 10
PM 80

Brushless Positioning drive

Features:	CANopen
	Profibus-DP
	Integrated 4 Q controller
	Sinus commutation
	Absolute multi-turn encoder, Run records programmable
Rotor:	4-pole neodym magnet, low cogging
Life time:	20,000 h, S1 duty
Isolation class:	B, optional F
Protection class:	IP 44, optional up to IP 65
Ambient temperature:	-15°C ... 40°C
Protection:	Overtemperature protection, current limitation



Type		U	V _{DC}	MSA 9567			
	Nominal voltage	U	V _{DC}	24			
Technical data	Power output	P ₂	W	86			
	Nominal speed	n _{nom}	rpm	550			
	Nominal torque	M _{nom}	cNm	150			
	Starting torque	T _S	Ncm	300			
	Nominal current	I	A	5.5			
	Nominal power input	P ₁	W	132			
	Positioning resolution			0.02°			
	Positioning accuracy			+/-1°			
Characteristics	Gradient torque-speed	1 / K	mNm / rpm	7.74			
	Max. torque	M	cNm	310			
	Nominal efficiency	η	%	63			
Dynamics	Weight	m	kg	4			
	Moment of inertia	J	gcm ²	3700			
Thermal cond.	Ambient temperature	T _U	°C	-20 to +40			
	Max. stator temperature	T _{max}	°C	+120			
Mechanical data	Shaft diameter	d	mm	12			
	Max. axial force	F _a	N	65			
	Max. radial force	F _r	N	700			
Communication	Fieldbus Profile	CANopen v. 2.0B DS-301 v. 4.02 DSP-305 v. 1.0			Profibus Profibus Nr. 3 version 2.0		
	Max. baud rate	1 Mbit/s			12 Mbit/s		
Dimension - Characteristics		Type	L / mm				
		MSA 9567	204				

Recommended gear - combinations

other gears and extensions upon request	Worm gear	SC 401
	Spur gear	M 10
	Planetary gear	PM 80

Positioning drive

- Features:**
- CANopen
 - Integrated 1Q controller
 - Integrated power electronics
 - DC permanent magnet motor
 - Absolute multi-turn encoder
 - Life time: 2,000 h
 - Isolation class: B, optional F
 - Protection class: IP 42, optional up to IP 65
 - Ambient temperature: -15°...40°C



Type	Description	U	V _{DC}	PSA 4520			
	Nominal voltage			24			
Technical data	Nominal power output	P ₂	W	22.5			
	Nominal speed	n _{nom}	rpm	3250			
	Nominal torque	M _{nom}	cNm	6.6			
	Nominal current	I	A	1.50			
	Stall torque	M	cNm	38.0			
	No load speed	n	rpm	4050			
	No load current	I	A	0.20			
	Positioning resolution			45°			
Ascertainable revolutions			500 Mio				
Characteristics	Gradient speed-torque	1 / K	mNm / rpm	0.1			
	Speed constant	k _n	rpm / V	136			
	Torque constant	k _t	cNm / A	4.34			
	Nominal efficiency	η		0.62			
Dynamics	Weight	m	kg	0.4			
	Moment of inertia	J	gcm ²	120			
Thermal conditions	Ambient temperature	T _a	°C	-20 to +40			
	Max stator temperature	T _{max}	°C	+120			
Mechanical data	Shaft diameter	d	mm	6			
	Max. axial force	F _a	N	8			
	Max. radial force	F _r	N	100			
Communication	Fieldbus Profile	CANopen v. 2.0B DS-301 v. 4.02 DSP-305 v. 1.0					
	Max. baud rate	1 Mbit/s					
Dimensions	Type	L / mm					
	PSA 4520	65.5					

Gear - combinations	Worm gear	S 345
	Spur gear	upon request
other gears and extensions upon request	Planetary gear	PM 40

Positioning drive

- Features:**
- CANopen
 - Integrated 1Q controller
 - Integrated power electronics
 - DC permanent magnet motor
 - Absolute multi-turn encoder
 - Life time: 2,000 h
 - Isolation class: B, optional F
 - Protection class: IP 42, optional up to IP 65
 - Ambient temperature: -15°...40°C



Type	Description	U	V _{DC}	PSA 5230			
	Nominal voltage			24			
Technical data	Nominal power output	P ₂	W	20.5			
	Nominal speed	n _{nom}	rpm	3200			
	Nominal torque	M _{nom}	cNm	6.0			
	Nominal current	I	A	1.3			
	Stall torque	M	cNm	45.0			
	No load speed	n	rpm	3500			
	No load current	I	A	0.30			
	Positioning resolution			45°			
Ascertainable revolutions			500 Mio				
Characteristics	Gradient speed-torque	1 / K	mNm / rpm	0.13			
	Speed constant	k _n	rpm / V	133			
	Torque constant	k _t	cNm / A	4.62			
	Nominal efficiency	η	%	65			
Dynamics	Weight	m	kg	0.7			
	Moment of inertia	J	gcm ²	257			
Thermal conditions	Ambient temperature	T _a	°C	-20 to +40			
	Max stator temperature	T _{max}	°C	+120			
Mechanical data	Shaft diameter	d	mm	6			
	Max. axial force	F _a	N	8			
	Max. radial force	F _r	N	100			
Communication	Fieldbus Profile	CANopen v. 2.0B DS-301 v. 4.02 DSP-305 v. 1.0					
	Max. baud rate	1 Mbit/s					
Dimensions	Type	L / mm					
	PSA 5230	95.5					

Gear - combinations	Worm gear	S 567	GS 1
	Spur gear	Z 5	
	Planetary gear	PM 40	
	other gears and extensions upon request		

Positioning drive

- Features:** CANopen
 Integrated 1Q controller
 Integrated power electronics
 DC permanent magnet motor
 Absolute multi-turn encoder
 Life time: 2,000 h
 Isolation class: B, optional F
 Protection class: IP 42, optional up to IP 65
 Ambient temperature: -15°...40°C



Type	Description	U	V _{DC}	PSA 6325			
	Nominal voltage			24			
Technical data	Nominal power output	P ₂	W	43.5			
	Nominal speed	n _{nom}	rpm	2900			
	Nominal torque	M _{nom}	cNm	14.5			
	Nominal current	I	A	2.6			
	Stall torque	M	cNm	92.0			
	No load speed	n	rpm	3250			
	No load current	I	A	0.60			
	Positioning resolution			45°			
	Ascertainable revolutions			500 Mio			
Characteristics	Gradient speed-torque	1 / K	mNm / rpm	0.28			
	Speed constant	k _n	rpm / V	121			
	Torque constant	k _t	cNm / A	5.48			
	Nominal efficiency	η		0.70			
Dynamics	Weight	m	kg	1.1			
	Moment of inertia	J	gcm ²	563			
Thermal conditions	Ambient temperature	T _a	°C	-20 to +40			
	Max stator temperature	T _{max}	°C	+120			
Mechanical data	Shaft diameter	d	mm	8			
	Max. axial force	F _a	N	20			
	Max. radial force	F _r	N	220			
Communication	Fieldbus Profile	CANopen v. 2.0B DS-301 v. 4.02 DSP-305 v. 1.0					
	Max. baud rate	1 Mbit/s					

Dimensions	Type	L / mm
	PSA 6325	94

Gear - combinations	Worm gear	GS 3		
	other gears and extensions upon request	Spur gear	Z 6	Z 8
	Planetary gear	PM 50		

Positioning drive

- Features:**
- CANopen
 - Integrated 1Q controller
 - Integrated power electronics
 - DC permanent magnet motor
 - Absolute multi-turn encoder
 - Life time: 2,000 h
 - Isolation class: B, optional F
 - Protection class: IP 42, optional up to IP 65
 - Ambient temperature: -15°...40°C



Type	Description	U	V _{DC}	PSA 6860			
	Nominal voltage			24			
Technical data	Nominal power output	P ₂	W	63			
	Nominal speed	n _{nom}	rpm	3250			
	Nominal torque	M _{nom}	cNm	18.5			
	Nominal current	I	A	3.5			
	Stall torque	M	cNm	161.0			
	No load speed	n	rpm	3450			
	No load current	I	A	0.60			
	Positioning resolution			45°			
Ascertainable revolutions			500 Mio				
Characteristics	Gradient speed-torque	1 / K	mNm / rpm	0.47			
	Speed constant	k _n	rpm / V	135			
	Torque constant	k _t	cNm / A	5.33			
	Nominal efficiency	η	%	75.5			
Dynamics	Weight	m	kg	1.5			
	Moment of inertia	J	gcm ²	665			
Thermal conditions	Ambient temperature	T _a	°C	-20 to +40			
	Max stator temperature	T _{max}	°C	+120			
Mechanical data	Shaft diameter	d	mm	8			
	Max. axial force	F _a	N	20			
	Max. radial force	F _r	N	220			
Communication	Fieldbus Profile	CANopen v. 2.0B DS-301 v. 4.02 DSP-305 v. 1.0		Profibus Profibus Nr. 3 version 2.0			
	Max. baud rate	1 Mbit/s		12 Mbit/s			
Dimensions	Type	L / mm					
	PSA 6860	112					

Gear - combinations	Worm gear	GS 3		
	Spur gear	Z 6	Z 8	M 7
	Planetary gear	PM 50		
	other gears and extensions upon request			

Brushless DC motor

with integrated CANopen interface

Properties:

- Control: Integrated commutation electronics
Rotor position sensing using 3 hall sensors.
Analog nominal value or CAN bus (CANopen, Drive Profile DSP-402)
- Rotor: 4-pole neodymium magnet, slight detent torque due to continual angular magnetization (no grades) until 20,000 h, S1 duty
- Service life: until 20,000 h, S1 duty
- Insulation mat. class: B, optional F
- System of protection: IP 44, optional up to IP 65.
- Special model: upon request
- Options: Thermal protection, special shafts, special flanges, brake, custom designed



Type	Name	U	Volt DC	MCN 763		
	Nominal voltage			230V/50Hz		
Rate	Nominal power	P ₂	W	100		
	Nominal speed	n _{nom}	rpm	3000		
	Nominal torque	T _{nom}	Ncm	32		
	Starting torque	T _S	Ncm	64		
	Nominal current	I _{nom}	A	1.0		
Characteristics						
Connection	Rated input power	P ₁	W	130		
Dynamics	Weight	m	kg	2.9		
	Moment of inertia	J	gcm ²	580		
Thermal	Adm. ambient temperature	T _a	°C	-20 to +40		
	Max. adm. stator temperature	T _{max}	°C	+120		
Coupling	Shaft diameter	d	mm	10		
	Max. axial force	F _a	N	40		
	Max. radial force	F _r	N	400		

Dimensions

Type	L / mm	□
MCN 763	193	75

System technology			
Recommended combination other gears and extensions upon request	Worm gear	S 668	
	Spur gear	M 7	
	Planetary gear	PM 60	
	Rotary encoder	RV 30	RI 30
	Brake	B 77	

Brushless DC motor

with integrated CANopen interface

Properties:

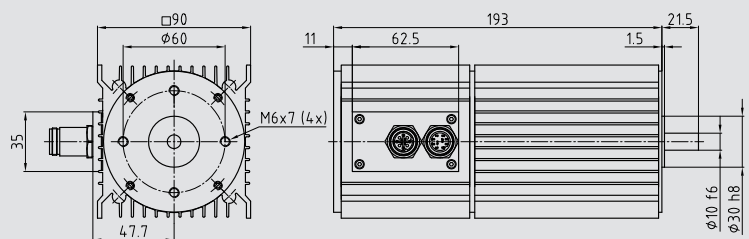
- Control: Integrated commutation electronics
Rotor position sensing using 3 hall sensors.
Analog nominal value or CAN bus (CANopen, Drive Profile DSP-402)
- Rotor: 4-pole neodymium magnet, slight detent torque due to continual angular magnetization (no grades)
- Service life: until 20,000 h, S1 duty
- Insulation mat. class: B, optional F
- System of protection: IP 44, optional up to IP 65.
- Special model: upon request
- Options: Thermal protection, special shafts, special flanges, brake, rotary encoder, custom designed



Type	Name	U	Volt DC	MCN 963		
	Nominal voltage			230V/50Hz		
Rate	Nominal power	P ₂	W	200		
	Nominal speed	n _{nom}	rpm	3000		
	Nominal torque	T _{nom}	Ncm	64		
	Starting torque	T _S	Ncm	100		
	Nominal current	I _{nom}	A	1.9		
Characteristics						
Connection	Rated input power	P ₁	W	250		
Dynamics	Weight	m	kg	3.6		
	Moment of inertia	J	gcm ²	760		
Thermal	Adm. ambient temperature	T _a	°C	-20 to +40		
	max. adm. stator temperature	T _{max}	°C	+120		
Coupling	Shaft diameter	d	mm	10		
	max. axial force	F _a	N	40		
	max. radial force	F _r	N	400		

Dimensions

Type	L / mm	□
MCN 963	193	90



System technology

Recommended combinations

other gears and extensions upon request

- Worm gear S 769
- Spur gear M 10
- Planetary gear PM 80

- Rotary encoder RV 30 RI 30
- Brake B 77